



***KMBD 200/400 Repair & Maintenance Kit***

The following list of parts, headed by Tuthill Vacuum & Blower Systems Model Number, are the recommended spare parts to overhaul the unit.

Prices quoted are Ex Works, Springfield, MO USA. Minimum order \$50.

**Belt Drive, Slinger Seal Booster Kit - P/N 29208**  
**(Old P/N 809425 00BM)**

<u>Description</u>	<u>Part Number</u>	<u>Quantity</u>
Loctite Threadlocker	93347	1
Ball Bearing	8499-D	2
Ball Bearing	28680	2
Timing Gear Shim Kit	28267	1
Gear Key	8600	2
Cap Screw	90293-100	4
Cap Screw	90214-1	12
Safety Wire	90200	1
Ball Bearing	93077	1
Cap Screw	90359-150	2
O-Ring	29361-025	1
Mechanical Seal	27563	1
O-Ring	29361-143	1
O-Ring	29361-033	1

The following part(s) are listed for reference only and are not a part of the repair kit:

Gear Assembly	29603	1
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**\*\*\*Always provide booster serial number when ordering kits or parts.\*\*\***

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